

Calibration Report n°**C-SETXXXX_65473****Issued****20/03/2026****Customer**

Name CUSTOMER
Address ADDRESS
ADDRESS
Country COUNTRY

Order

Number YOUR P.O. NO.: 2026-10080

Instrument

Type COMPRESSION SET
Model COMPRESSION SET ADJUSTABLE
Producer GIBITRE INSTRUMENTS S.R.L.
Serial Number C-SETXXXX

Calibration

Date of the measures **19/03/2026**
Technician **Mirko Persico** [Habilitation for Calibration](#)

Reference Standard

The calibration is made in accordance to the requirements of the following standards:

ISO 815: Rubber, vulcanized or thermoplastic — Determination of compression set — Part 1: At ambient or elevated temperatures

ISO 18899: Rubber - Guide to the calibration of test equipment

The measurement uncertainties stated in this document have been determined according to the ISO/IEC Guide 98 and to EA-4/02. Usually they have been estimated as expanded uncertainty obtained multiplying the standard uncertainty by the coverage factor k corresponding to a confidence level of about 95%. Normally, this factor k is 2.

Calibration made by:

Mirko Persico

Calibration Report approved by:

Ivan Locatelli

Calibration Report n°
C-SETXXX_65473

The measurement results reported in this Calibration Report were obtained following the procedures given in the following pages, where the reference standards or instruments are indicated which guarantee the traceability chain of the laboratory, and the related calibration certificates in the course of validity are indicated as well. They relate only to the calibrated item and they are valid for the time and conditions of calibration, unless otherwise specified.

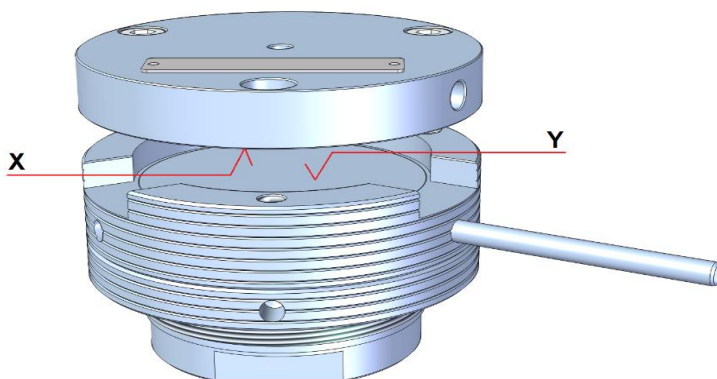
Reference Instruments	Producer	Serial N.	Gibitre Code	Certificate N.	Calibration Laboratory	Issue Date	Due Date	Uncertainty	Unit
Piastra_Rugosimetro PS 10	Mahr	11654	7053546	LAT 052 2504872DSI	KIWA CERMET ITALIA	26/03/25	26/03/2030	0,7600	µm
Rugosimetro	Mahr	01770/19	RUG_01	RUG_01_23	GIBITRE INSTRUMENTS	11/04/23	11/04/2028	0,7800	µm

ENVIRONMENTAL CONDITIONS

Room Temperature	(23 ± 2) °C
Relative Humidity	(50 ± 10) %

Calibration Report n°

C-SETXXX_65473



Calibration of:

Surface Rugosity

Standards:

ISO 815 Rubber, vulcanized or thermoplastic — Determination of compression set

Procedure:

The calibration is performed by testing the rugosity in different points of the surfaces of the instrument which are in contact with the sample. The measure is performed using a calibrated Rugosimeter

Reference Instruments:

RUG_01 Uncertainty: (Ra) 0,1950 μm Deviation 0,00 μm

Surface	Max permitted value Ra [μm]	Measure 1 μm	Measure 2 μm	Measure 3 μm	Mean μm	Uncertainty U_ext_95% μm	Outcome μm
X	0,4000	0,247	0,344	0,270	0,2870	0,2036	ok
Y	0,4000	0,277	0,136	0,272	0,2283	0,2158	ok